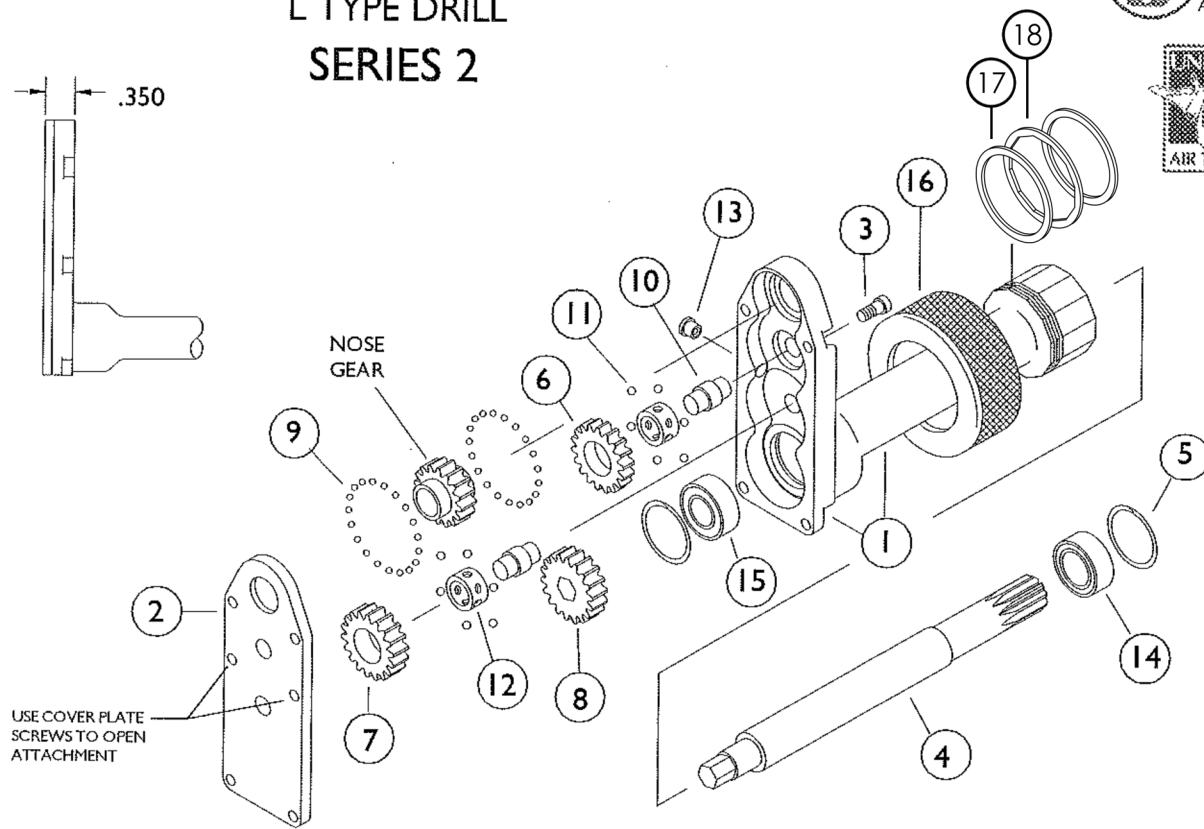
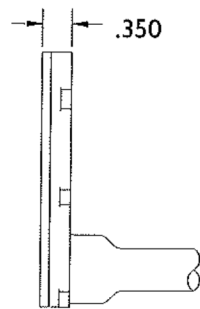


# LTD

## L TYPE DRILL

### SERIES 2



WHERE NEEDED PART DESCRIPTIONS USE THE FORMAT  
DESCRIPTION (COMMA) LOCATION.

#### SERIES 2 NOSE GEAR INTERNAL THREAD

1/4-28	14772
10-32	14773
9/32-40	14774
5/16-24	14775
COLLET	16228

#### REPAIR TIPS

1) USE A SMALL AMOUNT OF GREASE ON A EXACTO KNIFE TO PICK UP BALLS

2) USE A SMALL AMOUNT OF GREASE ON PARTS TO KEEP BALLS IN PLACE

#### SERIES 2 13815 4 GEAR L DRILL EXTENDED

ITEM	PART #	QTY	DESCRIPTION
1	14926	1	HOUSING ASSY BARE, INCLUDES: 14792 HOUSING, 14234 TUBE
2	14798	1	COVER PLATE
3	14232	4	SCREW, COVER PLATE
4	14235	1	DRIVE SHAFT
5	14032	2	SNAP RING, TUBE
6	14227	1	IDLER GEAR, THIN
7	14226	1	IDLER GEAR
8	14225	1	DRIVE GEAR
	SEE CHART	1	NOSE GEAR
9	10004	44	BALLS, NOSE GEAR .0625
10	14953	2	BEARING SHAFT
11	10004	10 PER SHAFT	BALLS, BEARING SHAFT .0625
12	14230	2	BALL CAGE
13	3060	1	GREASE FITTING
14	14383	1	BALL BEARING, TUBE
15	14030	1	BALL BEARING, TUBE
16	10192	1	LOCK NUT, KNURLED
17	10193	2	LOCK RING
18	93892HD5W	1	SPACER