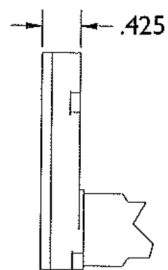


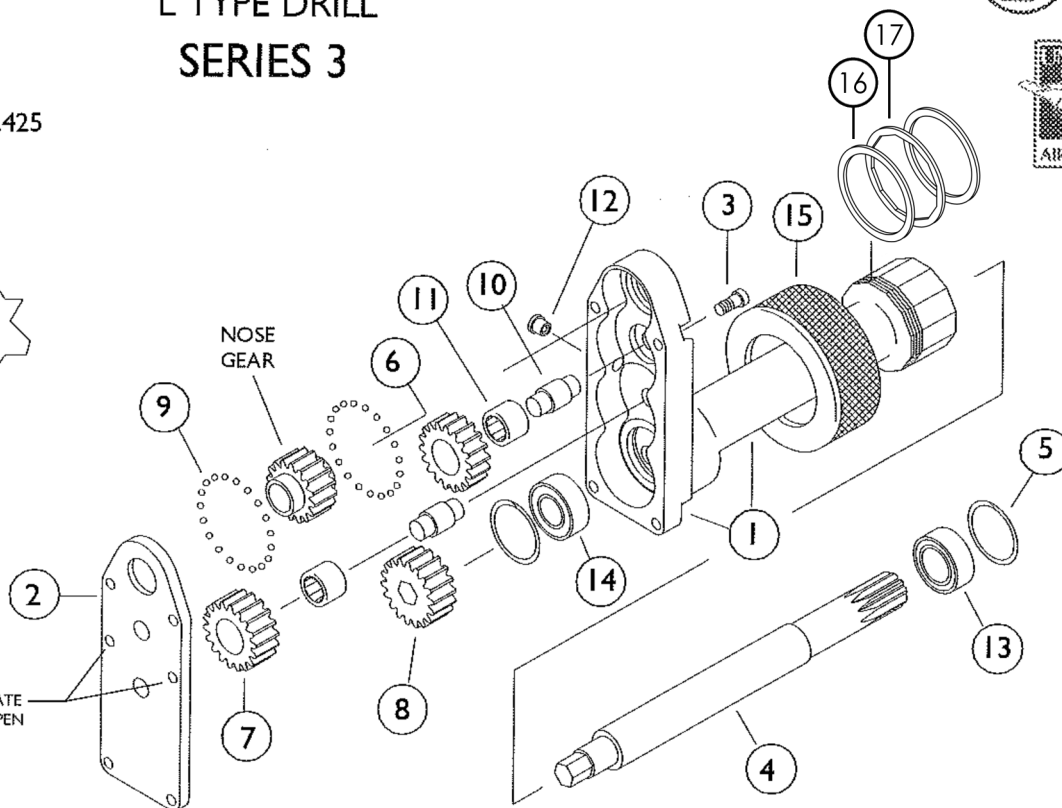
LTD

L TYPE DRILL

SERIES 3



USE COVER PLATE
SCREWS TO OPEN
ATTACHMENT



WHERE NEEDED PART DESCRIPTIONS USE THE FORMAT
DESCRIPTION (COMMA) LOCATION.

SERIES 3 NOSE GEAR INTERNAL THREAD	
1/4-28	14776
10-32	14777
9/32-40	14778
5/16-24	14779
COLLET	16229

REPAIR TIPS

1) USE A SMALL AMOUNT OF
GREASE ON A EXACTO KNIFE
TO PICK UP BALLS

2) USE A SMALL AMOUNT OF
GREASE ON PARTS TO KEEP
BALLS IN PLACE

SERIES 3 13828 4 GEAR L DRILL EXTENDED			
ITEM	PART #	QTY	DESCRIPTION
1	14938	1	HOUSING ASSY BARE, INCLUDES: 14804 HOUSING, 14234 TUBE
2	14798	1	COVER PLATE
3	14232	4	SCREW, COVER PLATE
4	14235	1	DRIVE SHAFT
5	14032	2	SNAP RING, TUBE
6	14949	1	IDLER GEAR, THIN
7	14957	1	IDLER GEAR
8	14958	1	DRIVE GEAR
	SEE CHART	1	NOSE GEAR
9	10004	44	BALLS, NOSE GEAR .0625
10	14960	2	BEARING SHAFT
11	265	2	NEEDLE BEARING, CAGED
12	3060	1	GREASE FITTING
13	14383	1	BALL BEARING, TUBE
14	14030	1	BALL BEARING, TUBE
15	10192	1	LOCK NUT, KNURLED
16	10193	2	LOCK RING
17	93892HD5W	1	SPACER