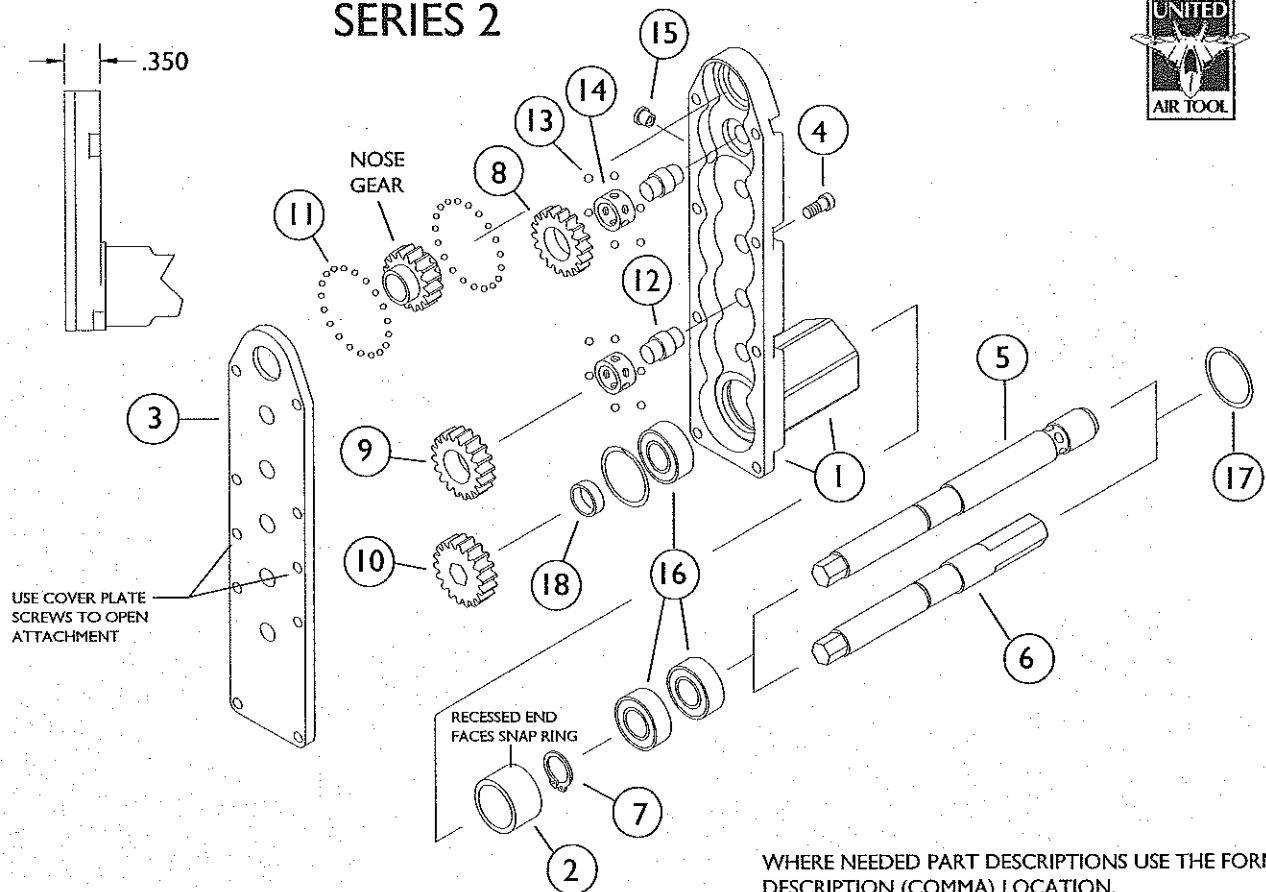


FAD FLAT ANGLE DRILL SERIES 2



WHERE NEEDED PART DESCRIPTIONS USE THE FORMAT
DESCRIPTION (COMMA) LOCATION.

SERIES 2 NOSE GEARS	
1/4-28	14772
10-32	14773
9/32-40	14774
5/16-24	14775

REPAIR TIPS

1) USE A SMALL AMOUNT OF GREASE ON A EXACTO KNIFE TO PICK UP BALLS

2) USE A SMALL AMOUNT OF GREASE ON PARTS TO KEEP BALLS IN PLACE

SERIES 2 14850 7 GEAR FLAT ANGLE DRILL SHORT			
ITEM	PART #	QTY	DESCRIPTION
1	14896	1	HOUSING ASSY BARE, INCLUDES: 14794 HOUSING, 14908 TUBE
2	14906	1	SPACER, TUBE
3	14800	1	COVER PLATE
4	14232	8	SCREW, COVER PLATE
5	14912	1	DRIVE SHAFT, BALL LOCK
6	14909	1	DRIVE SHAFT, CHUCK DRIVE
7	14033	1	SNAP RING, DRIVE SHAFT
8	14227	1	IDLER GEAR, THIN
9	14226	4	IDLER GEAR
10	14225	1	DRIVE GEAR
	SEE CHART	1	NOSE GEAR
11	10004	44	BALLS, NOSE GEAR .0625
12	14953	5	BEARING SHAFT
13	10004	6 PER SHAFT	BALLS, BEARING SHAFT .0625
14	14230	5	BALL CAGE
15	3060	1	GREASE FITTING
16	14030	3	BALL BEARING, TUBE
17	14032	2	SPIROLOX RING, TUBE
18	14231	1	SPACER